

Date: Tuesday, 28/10/2008 10:18:52 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	UPPER BLADE SUPPORT ASSY	
Job Number :	43001			
Estimate Number :	13471			
P.O. Number :		Part Number :	PB674300175	
This Issue :	28/10/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	B6743001 P.11	
First Issue :	//	Project Number :	N/A	
Previous Run :	41514	Drawing Revision :	B1	
	Type :	Material :		
	LARGE FAB ASSY	Due Date :	04/11/2008	Qty: 4 Um: Each
Written By :				
Checked & Approved By :	<u>MF 08-10-29</u>			
Comment :	Est Rev:A 08-07-17 new issue DD verified by:ec			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001167	Long Side Plate
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Long Side Plate batch: <u>41561</u>	
		<u>MF 08-11-06</u>
2.0	PB6743001169	Long Support Plate
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Long Support Plate batch: <u>41562</u>	
		<u>MF 08-11-06</u>
3.0	PB6743001171	Mounting Plate
	Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s) Mounting Plate batch: <u>41563</u>	
		<u>MF 08-11-06</u>
4.0	D34501	Reinforcement Plate
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Reinforcement Plate batch: <u>41554</u>	
		<u>MF 08-11-06</u>
5.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
	Comment: Weld assembly as per dwg PB67-43001 <u>Ppl 08-11-10</u>	
		<u>(x4)</u>

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Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 43001

Part Number: PB674300175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/11/11

(4)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-11 (1)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

M102316

(4X)

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

11:30
01
320
12:00

M-L 08/11/14

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 08-11-14

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST

MF 08-11-14

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/14

Job Completion



MF 08-11-14